

# PRESS FIT BUSHINGS – METRIC



PM

ID RANGE (G6)	OD (s6)	LENGTH	ANSI PART NO.
.35-1.00mm	4mm 4.027-4.019mm	*6mm	PM-4-6
		*9mm	PM-4-9
1.01-1.80mm	4mm 4.027-4.019mm	6mm	PM-4-6
		9mm	PM-4-9
1.81-2.60mm	5mm 5.027-5.019mm	6mm	PM-5-6
		9mm	PM-5-9
2.61-3.30mm	6mm 6.027-6.019mm	8mm	PM-6-8
		12mm	PM-6-12
		16mm	PM-6-16
3.31-4.00mm	7mm 7.032-7.023mm	8mm	PM-7-8
		12mm	PM-7-12
4.01-5.00mm	8mm 8.032-8.023mm	16mm	PM-7-16
		8mm	PM-8-8
		12mm	PM-8-12
5.01-6.00mm	10mm 10.032-10.023mm	16mm	PM-8-16
		10mm	PM-10-10
		20mm	PM-10-20
6.01-8.00mm	12mm 12.039-12.028mm	16mm	PM-10-16
		10mm	PM-12-10
		20mm	PM-12-20
8.01-10.00mm	15mm 15.039-15.028mm	16mm	PM-12-16
		12mm	PM-15-12
		25mm	PM-15-25
10.01-12.00mm	18mm 18.039-18.028mm	20mm	PM-15-20
		12mm	PM-18-12
		25mm	PM-18-25
12.01-15.00mm	22mm 22.048-22.035mm	16mm	PM-18-16
		28mm	PM-22-28
		36mm	PM-22-36
15.01-18.00mm	26mm 26.048-26.035mm	16mm	PM-22-16
		28mm	PM-26-28
		36mm	PM-26-36
18.01-22.00mm	30mm 30.048-30.035mm	20mm	PM-26-20
		36mm	PM-30-36
		45mm	PM-30-45
22.01-26.00mm	35mm 35.059-35.043mm	20mm	PM-30-20
		36mm	PM-35-36
		45mm	PM-35-45
26.01-30.00mm	42mm 42.059-42.043mm	25mm	PM-35-25
		45mm	PM-42-45
		56mm	PM-42-56
30.01-35.00mm	48mm 48.059-48.043mm	25mm	PM-42-25
		45mm	PM-48-45
		56mm	PM-48-56
35.01-42.00mm	55mm 55.072-55.053mm	30mm	PM-48-30
		56mm	PM-55-56
		67mm	PM-55-67
42.01-48.00mm	62mm 62.072-62.053mm	30mm	PM-55-30
		56mm	PM-62-56
		67mm	PM-62-67

ID RANGE (G6)	OD (s6)	LENGTH	ANSI PART NO.
48.01-55.00mm	70mm 70.078-70.059mm	30mm	PM-70-30
		56mm	PM-70-56
		67mm	PM-70-67
55.01-63.00mm	78mm 78.078-78.059mm	35mm	PM-78-35
		67mm	PM-78-67
		78mm	PM-78-78
63.01-70.00mm	85mm 85.093-85.071mm	35mm	PM-85-35
		67mm	PM-85-67
		78mm	PM-85-78
70.01-78.00mm	95mm 95.093-95.071mm	40mm	PM-95-40
		78mm	PM-95-78
		105mm	PM-95-105
78.01-85.00mm	105mm 105.101-105.079mm	40mm	PM-105-40
		78mm	PM-105-78
		105mm	PM-105-105
85.01-95.00mm	115mm 115.101-115.079mm	45mm	PM-115-45
		89mm	PM-115-89
		112mm	PM-115-112
95.01-105.00mm	125mm 125.117-125.092mm	45mm	PM-125-45
		89mm	PM-125-89
		112mm	PM-125-112

\* Small metric drill sizes through .80mm are counterbored 1.00mm diameter, with 3mm drill-bearing length.

## TINY VISE® Edge Clamps

### Strong Clamping Action For Fixturing Small Parts



- Patented Tiny Vise® edge clamps grip the side of the workpiece to keep the top clear for machining
- Clamping force is applied by positive screw action with the easy turn of a hex wrench
- Only Tiny Vise® Edge Clamps truly exert down thrust force on the workpiece, to prevent it from lifting
- Four types in a wide range of sizes from #8-32 thread to 1"-8 thread with 2,500 lbs. clamping force
- Patented, more durable than similar clamps

See Pages 275-284