

PRESS FIT BUSHINGS

ID RANGE	OD	LENGTH	ANSI PART NO.		
.5000-.7656 1/2-49/64 12.50-19.50mm	1 1.0018-1.0015 (1.020-1.015 UNG)	1/2	P-64-8		
		5/8	P-64-10		
		3/4	P-64-12		
		1	P-64-16		
		1-1/4	P-64-20		
		1-3/8	P-64-22		
		1-1/2	P-64-24		
		1-3/4	P-64-28		
		2-1/8	P-64-34		
		2-1/2	P-64-40		
		3	P-64-48		
.7656-.8438 49/64-27/32 19.50-21.50mm	1-1/8 1.1270-1.1267 (1.145-1.140 UNG)	1/2	P-72-8		
		5/8	P-72-10		
		3/4	P-72-12		
		1	P-72-16		
		1-1/4	P-72-20		
		1-1/2	P-72-24		
		1-3/4	P-72-28		
.8594-.9375 55/64-15/16 22.00-24.00mm	1-1/4 1.2520-1.2517 (1.270-1.265 UNG)	5/8	P-80-10		
		3/4	P-80-12		
		1	P-80-16		
		1-1/4	P-80-20		
		1-1/2	P-80-24		
		1-3/4	P-80-28		
		2	P-80-32		
		1/2	P-88-8		
.6250-1.0312 5/8-1-1/32 16.00-26.00mm	1-3/8 1.3772-1.3768 (1.395-1.390 UNG)	5/8	P-88-10		
		3/4	P-88-12		
		1	P-88-16		
		1-1/4	P-88-20		
		1-3/8	P-88-22		
		1-1/2	P-88-24		
		1-3/4	P-88-28		
		2	P-88-32		
		2-1/8	P-88-34		
		2-1/2	P-88-40		
		3	P-88-48		
		1.0156-1.1250 1-1/64-1-1/8 26.00-29.00mm	1-1/2 1.5021-1.5018 (1.520-1.515 UNG)	3/4	P-96-12
				1	P-96-16
1-1/4	P-96-20				
1-1/2	P-96-24				
1-3/4	P-96-28				
2	P-96-32				
2-1/4	P-96-36				

* **INFO+**: Counterbored, leaving correct drill-bearing length and clearance (see page 551 for bearing length).

ID RANGE	OD	LENGTH	ANSI PART NO.
1.0000-1.3906 1-1-25/64 25.00-35.00mm	1-3/4 1.7523-1.7519 (1.770-1.765 UNG)	3/4	P-112-12
		1	P-112-16
		1-3/8	P-112-22
		1-1/2	P-112-24
		1-3/4	P-112-28
		2-1/8	P-112-34
		2-1/2	P-112-40
		3	P-112-48
1.3750-1.7656 1-3/8-1-49/64 35.00-45.00mm	2-1/4 2.2525-2.2521 (2.270-2.265 UNG)	1	P-144-16
		1-3/8	P-144-22
		1-1/2	P-144-24
		1-3/4	P-144-28
		2-1/8	P-144-34
		2-1/2	P-144-40
		3	P-144-48

For extended-range bushings (larger sizes) please see our web catalog.



5-Axis Workholding

Quick-Change With No Adaptor Plates, Blocks Or Pallets Necessary



- Quintus fixture plates available as blank, or with multi-function holes
- German-built, extremely accurate precision vises
- Allows unrestricted tool access for multiple-side machining
- Numerous jaw types and sizes available

See Pages 361-382